

Devcon®

TrimBonder™ Bonding System

Bonding **AZEK** PVC
Trimboard... and more!



TrimBonder™ Instructions

HOW TO USE THE DEVCON® TRIMBONDER™ CARTRIDGE

The cartridge was designed to use with a standard caulking gun.

1. Remove retaining nut from the top of the cartridge and remove the nose plug.
2. Insert TrimBonder™ cartridge in caulk gun [17:1 ratio] or higher.
3. Dispense small amount of material. Adhesive parts A&B must be flowing from both sides of the nozzle.
4. Attach mix nozzle on cartridge and reinstall retaining nut. Be sure to tighten firmly!
5. Mix nozzle tip can be trimmed back to deliver the desired size bead.

WHAT ELSE SHOULD I KNOW? APPLICATION TIPS

1. For proper mixing of parts A&B be sure to "burp" the cartridge (allow an initial flow of material through the mix nozzle before applying to the work surface).
2. Material should flow from the mix nozzle streak free with a uniform color.
3. TrimBonder™ works best using a caulk gun ratio of 17:1 or higher.
4. Not recommended for use with pneumatic caulking guns.

Applications



FILLING NAIL HOLES

- Counter sink nail holes below the surface of the trim board.
- Apply TrimBonder™ directly into the nail holes making sure you fill from the "bottom up".
- Over fill the nail hole as the material will shrink slightly after curing.
- Wait a minimum of 20 minutes. Sand excess adhesive until flush with surface. For best results, use light, even, short strokes with a Stanley® SurForm® Pocket Plane tool.
- TrimBonder™ can be painted with latex, acrylic or enamel paints.



FILLING JOINTS

- Apply material directly to the joint. TrimBonder™ can be applied to “build-up” a low spot or fill joints.
- Over fill slightly in joint area.
- Use a putty knife or your finger and smooth/ scrape clean to a smooth flush surface.
- Wait a minimum of 20 minutes. Take a sander and smooth the filled joint.



FILLING GAPS

- TrimBonder™ has the ability to fill gaps up to 3/8” without sagging. Thicker applications can be applied in stages.

- Over fill slightly in gap areas.
- Take a putty knife and scrape clean to a smooth flush surface.
- Wait a minimum of 20 minutes. Sand and smooth the filled gap area.
- TrimBonder™ can be painted with latex, acrylic or enamel paints.



BONDING COLUMNS

- Apply material into the middle of the “V” groove.
- Bend panel together allowing adhesive to “wet out” (spread entirely) over surface.
- Tack last panel to hold. Column is ready to move in 20 minutes.

GETTING THE MOST OUT OF YOUR NOZZLE

1. Mixed TrimBonder™ adhesive has a work life of 8 minutes at 75° F.
2. If material in the nozzle is replaced by fresh mixed adhesive within 5 minutes, mix nozzle can continue to be used. If adhesive sits longer than 5 minutes, the nozzle should be changed.
3. Leave the mix nozzle on the cartridge after use (the material will harden in the nozzle). Change the nozzle the next time you're ready to apply.

PRODUCT CAPABILITIES

- TrimBonder™ bonds AZEK® Trimboards, metal, wood and rigid plastics.
- Wipe surface clean with a dry rag prior to applying TrimBonder™.
- TrimBonder™ should be used at a temperature between 50-95°F.
- Cure times are determined at 75°F. Lower temperatures will slow the cure of the adhesive. Higher temperatures will speed the cure.

STORAGE

- Store in a cool place between 55°F and 75°F. Prolonged exposure above 100°F quickly diminishes performance and should be avoided. Do not use below 50°F. Avoid freezing. If frozen, allow to thaw for 24 hours before using.



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